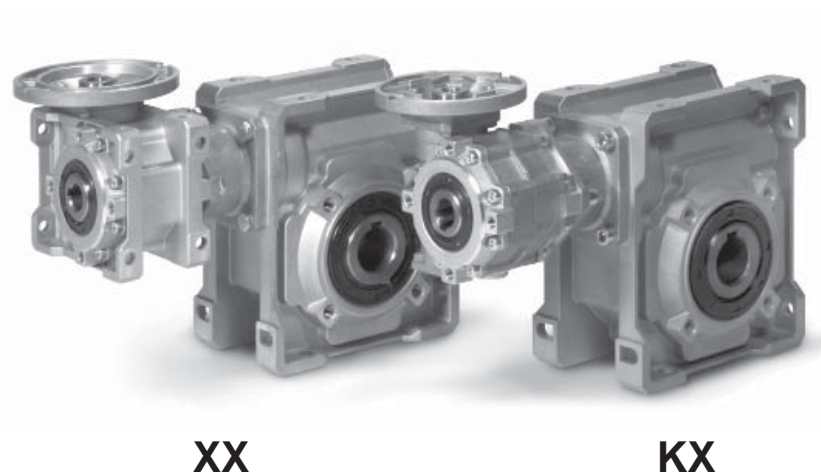
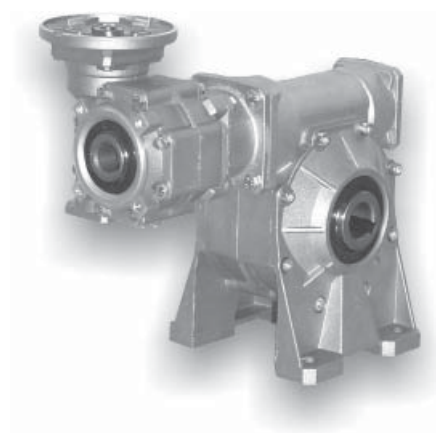


5.0	RIDUTTORI A VITE SENZA FINE COMBINATI	COMBINED WORM GEARBOXES	KOMBINIERTE- SCHNECKENGETRIEBE	
5.1	Caratteristiche	<i>Characteristics</i>	Merkmale	88
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XX

KX



KK



5.1 Caratteristiche

La combinazione di due riduttori a vite senza fine comporta rendimenti molto bassi, ma l'elevata riduzione di velocità ottenuta in uno spazio ridottissimo rende comunque interessante, e a volte insostituibile, questa soluzione. I riduttori a vite senza fine combinati sono disponibili nelle serie KX, XX e KK.

Le serie KX e KK sono disponibili esclusivamente nella versione p.a.m.

La serie XX è invece disponibile nella versione alberata XXA e nelle due versioni con predisposizione attacco motore in forma compatta XXC o con campana e giunto XXF.

Sono forniti con albero cavo di serie ed esiste un'ampia gamma di accessori: seconda entrata, cuscinetti conici sulla corona, flangia uscita, albero lento con 1 o 2 sporgenze, limitatore di coppia con cavo passante, braccio di reazione.

5.1 Characteristics

The combination of two worm gearboxes provides very low efficiency, however the fact that substantial reduction in speed can be obtained in an extremely reduced space makes this solution very interesting and sometimes irreplaceable. Combined worm gearboxes are available in series: KX, XX and KK.

The KX and KK series are available for IEC version only.

The XX series is available in the XXA version with shaft and in two versions with motor coupling: XXC (compact) and XXF (with bell and joint).

The hollow shaft is supplied as standard. A broad range of accessories is available: second input, tapered roller bearings on the worm wheel, output flange, single or double extended output shaft, torque limiter with through hollow shaft, torque arm.

5.1 Merkmale

Die Kombination zweier Schneckengetriebe bringt sehr niedrigen Wirkungsgrad mit sich, es handelt sich jedoch um eine interessante und manchmal unersetzbare Lösung, weil hohe Drehzahlverringern in einem beträchtlich reduzierten Raum erhalten werden kann. Kombinierte Schneckengetriebe sind in folgende Serien erhältlich: KX, XX und KK.

Die Serien KX und KK sind nur mit IEC-Motoranbau verfügbar.


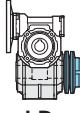
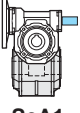
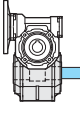

Die Serie XX ist mit Welle (XXA Version), oder mit Kupplung für Motoranschluss (XXC kompakt und XXF mit Glocke und Verbindsstück) lieferbar.

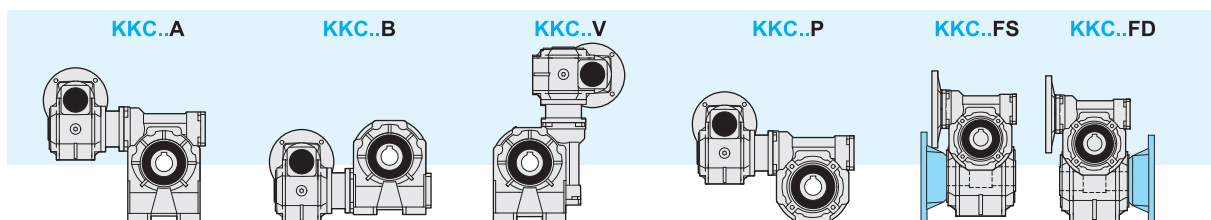
Die Hohlwelle gehört zur serienmäßigen Ausstattung. Eine breite Auswahl an Zubehör ist erhältlich: zweiter Antrieb, Kegelrollenlager auf Schneckenrad, Abtriebsflansch, Standard oder doppelseitig herausragende Abtriebswelle, Drehmomentbegrenzer mit durchgehender Hohlwelle, Drehmomentstütze.

5.2 Designazione

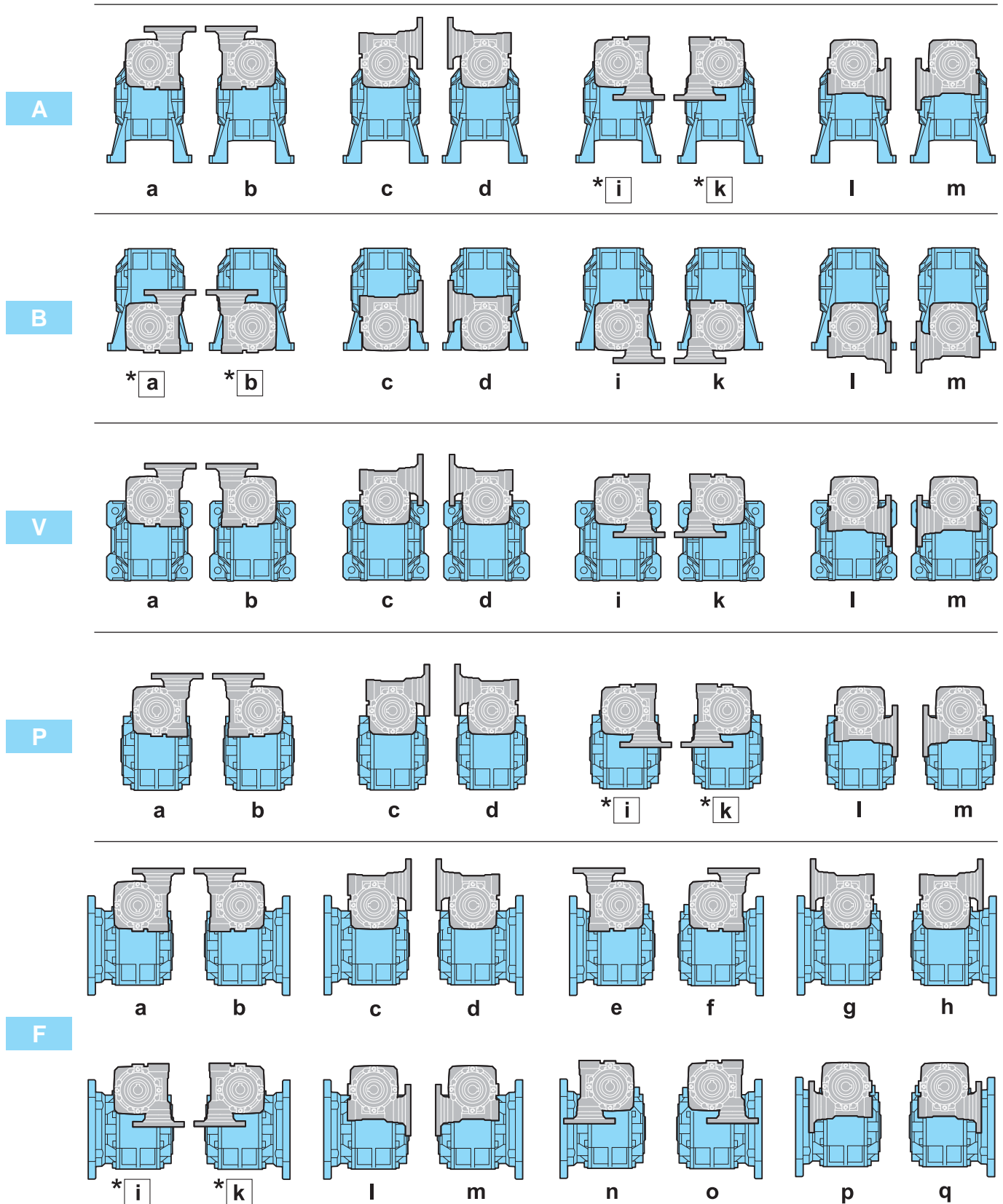
5.2 Designation

5.2 Bezeichnung

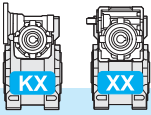
Riduttore entrata Gearbox at input Getriebe am Antrieb	Macchina uscita Gearbox at output Getriebe am Abtrieb	Tipo entrata Input type Antriebsart	Grandezza Size Größe	Rapporto rid. Ratio Untersetzung	Predispos.att. mot. Motor coupling Motoranschluss	Versione Version Version	Forma costruttiva Execution Bauform	Posizione di mont. Mounting position Einbaulage	Limitatore di coppia. Torque limiter Drehmomentbegrenzer	Seconda entrata Additional input Zusatzantrieb	Albero uscita Output shaft Abtriebswelle	Braccio di reazione Torque arm Drehmomentstütze			
K	K	C	50/110	1200	P.A.M.	F1	a	B3	LD	SeA1	H	BR			
Riduttore a vite senza fine combinato Combined worm gearbox Doppelschneckengetriebe		C		150	56	F (1-2-3)	ab	B3							
			30/30	200			cd						B6	SeA1	SD
			30/40	300			ef						B7	LD	SS
			30/50	450			P						B8	LS	DD
			30/63	600			A (1-2)						V5		
			40/63	900			B (1-2)						V6		
			40/75	1200			V (1-2)								
			40/90	1500											
			50/75	1950											
			50/90	2500											
50/110	3250														
63/110	4000														
63/130	5000														
	10000														



Forma costruttiva / version / Bauform



* Forma costruttiva non realizzabile su: / Version not feasible on: / Bauform nicht ausführbar für:
 30/30, 30/40, 30/50 PAM 63B5 (ø 140), 40/63 PAM 71B5 (ø 160)

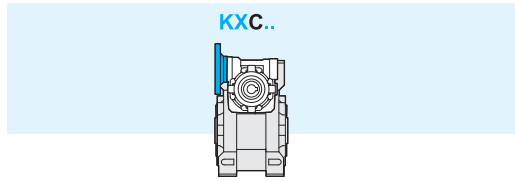


5.2 Designazione

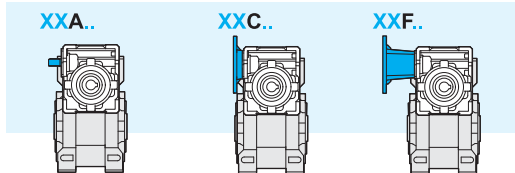
5.2 Designation

5.2 Bezeichnung

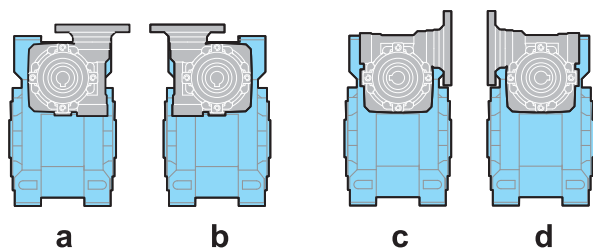
Riduttore entrata Gearbox at input Getriebe am Antrieb	Macchina uscita Gearbox at output Getriebe am Abtrieb	Tipo entrata Input type Antriebsart	Grandezza Size Größe	Rapporto rid. Ratio Untersetzung	Predispos. att. mot. Motor coupling Motoranschluss	Versione Version Version	Forma costruttiva Execution Bauform	Posizione di mont. Mounting position Einbaulage	Limitatore di coppia. Torque limiter Drehmomentbegrenzer	Seconda entrata Additional input Zusatzantrieb	Albero uscita Output shaft Abtriebswelle	Braccio di reazione Torque arm Drehmomentstütze									
K	X	C	50/110	1200	P.A.M.	F1	a	B3	LD	SeA1	H	BR									
Riduttore a vite senza fine combinato Combined worm gearbox Doppelschneckengetriebe		C	30/30	150	56	P	ab	B3			H										
			30/40	200			cd						F (1-2-3)	B6			SD				
			30/50	300			ef											V5	SS		
			30/63	450			gh													V6	DD
			40/63	600			ik														
			40/75	900			lm														
			40/90	1200			no														
			40/90	1500			pq														
			50/75	1950																	
			50/90	2500																	
			50/110	3250																	
			63/110	4000																	
63/130	5000																				
	10000																				



Riduttore entrata Gearbox at input Getriebe am Antrieb	Macchina uscita Gearbox at output Getriebe am Abtrieb	Tipo entrata Input type Antriebsart	Grandezza Size Größe	Rapporto rid. Ratio Untersetzung	Predispos. att. mot. Motor coupling Motoranschluss	Versione Version Version	Forma costruttiva Execution Bauform	Posizione di mont. Mounting position Einbaulage	Limitatore di coppia. Torque limiter Drehmomentbegrenzer	Seconda entrata Additional input Zusatzantrieb	Albero uscita Output shaft Abtriebswelle	Braccio di reazione Torque arm Drehmomentstütze									
X	X	C	50/110	1200	P.A.M.	F1	a	B3	LD	SeA1	H	BR									
Riduttore a vite senza fine combinato Combined worm gearbox Doppelschneckengetriebe		A	30/30	150	56	P	ab	B3			H										
			30/40	200			cd						F (1-2-3)	B6			SD				
			30/50	300			ef											V5	SS		
			30/63	450			gh													V6	DD
			40/63	600			ik														
			40/75	900			lm														
			40/90	1200			no														
			40/90	1500			pq														
			50/75	1950																	
			50/90	2500																	
			50/110	3250																	
			63/110	4000																	
63/130	5000																				
	10000																				



Forma costruttiva / version / Bauform



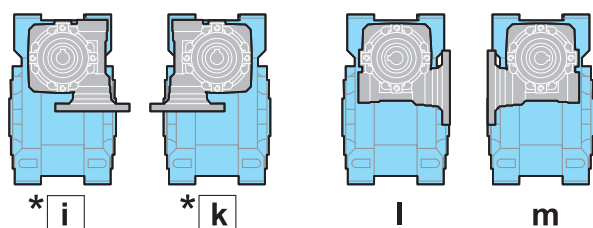
a

b

c

d

P



*i

*k

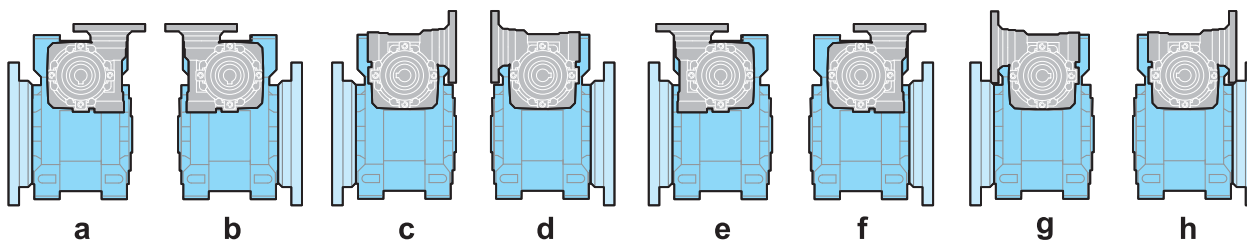
l

m



Forma costruttiva non realizzabile su:
Version not feasible on:
Bauform nicht ausführbar für:

30/30, 30/40, 30/50 PAM 63B5 (ø 140),
40/63 PAM 71B5 (ø 160)



a

b

c

d

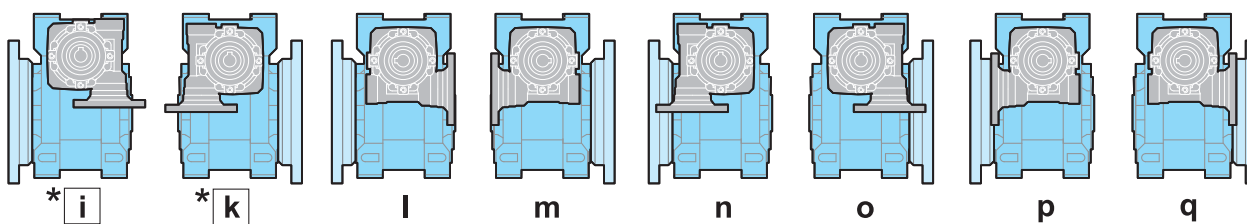
e

f

g

h

F



*i

*k

l

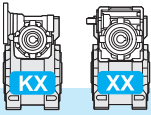
m

n

o

p

q



5.3 Lubrificazione e posizioni di montaggio

I riduttori a vite senza fine combinati sono forniti completi di lubrificante sintetico a base PAG con indice di viscosità ISO VG320. Si raccomanda di precisare sempre in fase di ordine la forma costruttiva e la posizione di lavoro desiderata.

5.3 Lubrication and mounting position

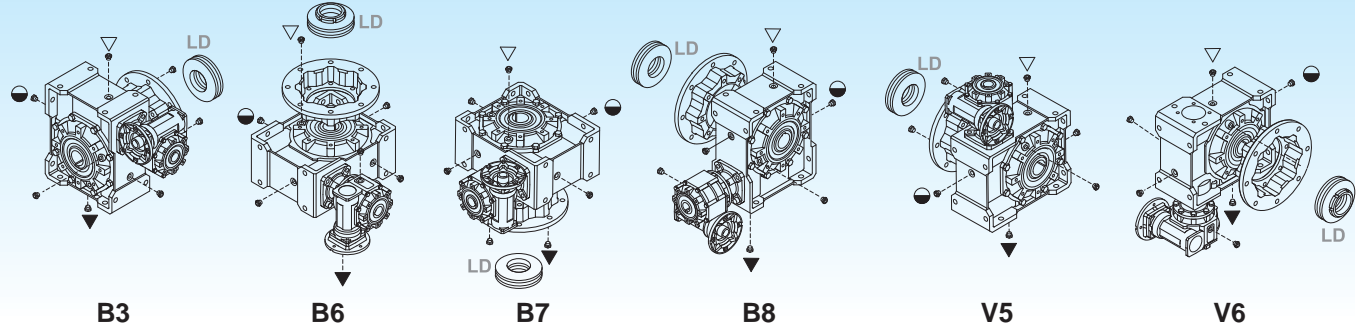
Combined worm gearboxes are supplied with synthetic lubricant, PAG base, viscosity index ISO VG320. Required version and mounting position always to be specified when ordering.

5.3 Schmierung und Einbaulage

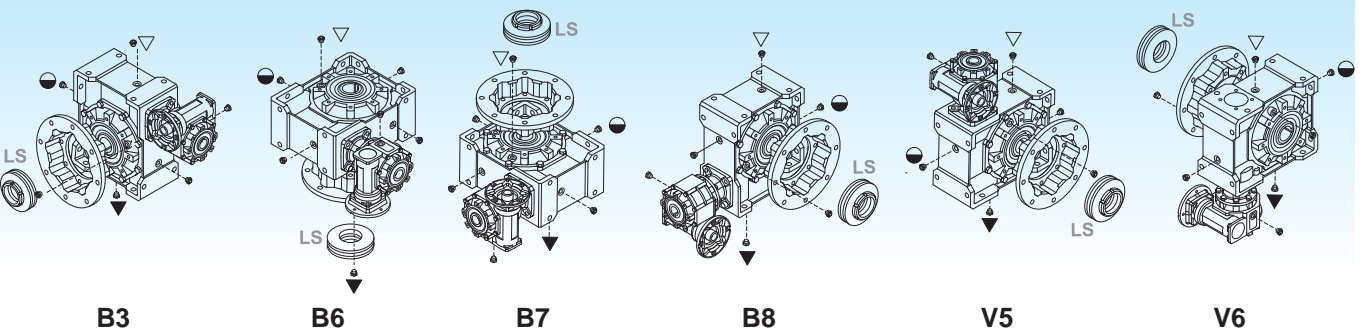
Kombinierte Schneckengetriebe werden mit synthetischem Schmiermittel auf PAG Basis und Viskosität Index ISO VG320 geliefert. Im Auftrag sind immer Einbaulage und Bauform anzugeben.

F (b, d, f, h, k, m, o, q)

P (a, b, c, d, i, k, l, m)



F (a, c, e, g, i, l, n, p)



- ▽ Carico e sfiato / Filling and breather
Einfüll und Entlüftung
- Livello / Level / Ölstand
- ▼ Scarico / Drain / Ablass

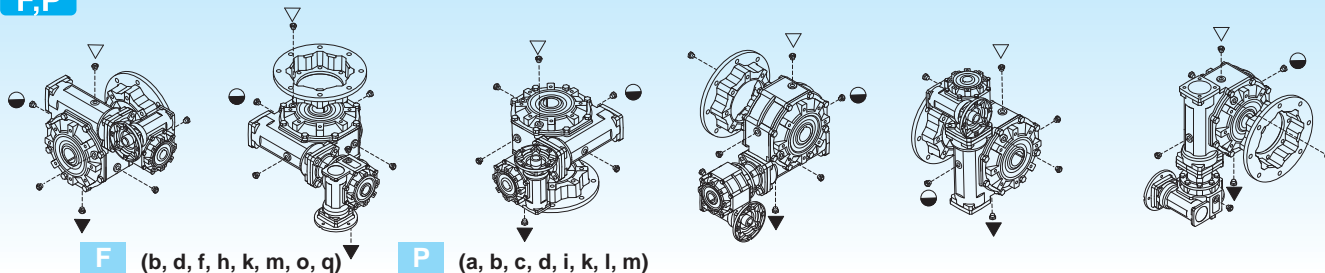
Nei corpi in alluminio 30, 40, 50, 63, 75 è presente un solo tappo di riempimento olio.

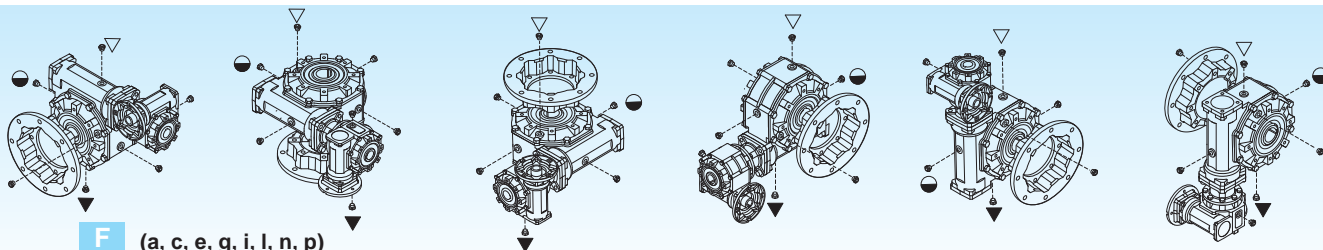
Aluminium housings size 30, 40, 50, 63 and 75 have one filling plug only.

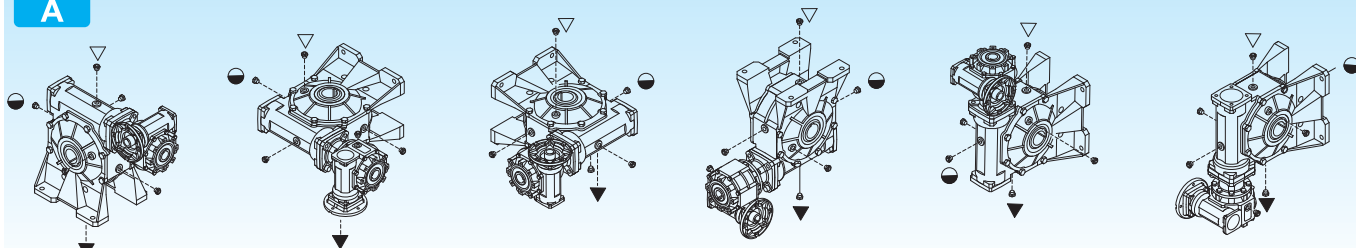
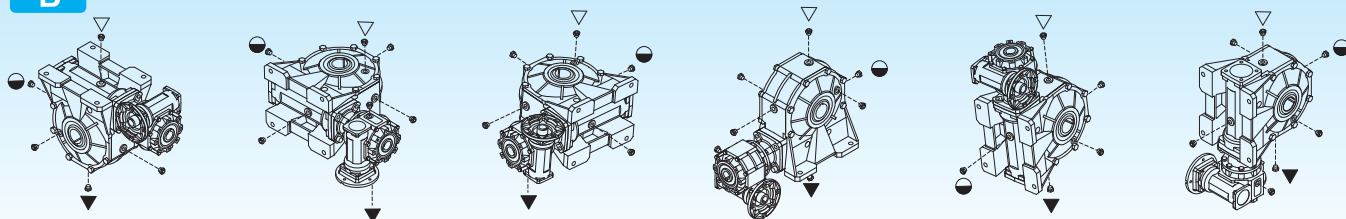
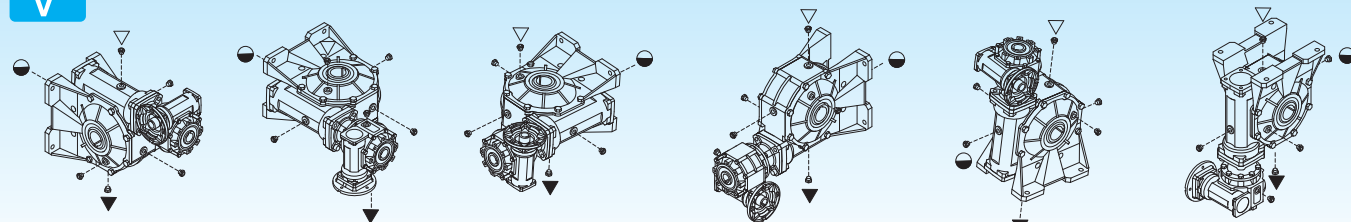
Gehäuse aus Aluminium Größe 30, 40, 50, 63 und 75 verfügen über nur eine Einfüllschraube.

		Q.tà olio / Oil quantity / Schmiermittelmenge [lt]												
		XXA - XXC - KXC - XXF												
		30/30	30/40	30/50	30/63	40/63	40/75	40/90	50/75	50/90	50/110	63/110	63/130	
Posizioni di montaggio Mounting positions Einbaulage	B3	IN	0.015				0.04			0.08			0.16	0.4
		OUT	0.015	0.04	0.08	0.16	0.16	0.26	1.1	0.26	1.1	2.2	2.2	3.6
	B6	IN	0.015				0.04			0.08			0.16	0.4
		OUT	0.015	0.04	0.08	0.16	0.16	0.26	0.9	0.26	0.9	1.8	1.8	3.0
	B7	IN	0.015				0.04			0.08			0.16	0.4
		OUT	0.015	0.04	0.08	0.16	0.16	0.26	0.9	0.26	0.9	1.8	1.8	3.0
	B8	IN	0.015				0.04			0.08			0.16	0.4
		OUT	0.015	0.04	0.08	0.16	0.16	0.26	1	0.26	1	1.6	1.6	2.5
	V5	IN	0.015				0.04			0.08			0.16	0.4
		OUT	0.015	0.04	0.08	0.16	0.16	0.26	1.5	0.26	1.5	2.6	2.6	3.8
	V6	IN	0.015				0.04			0.08			0.16	0.4
		OUT	0.015	0.04	0.08	0.16	0.16	0.26	1.5	0.26	1.5	2.6	2.6	3.8

IN = Riduttore entrata / Gearbox at input / Getriebe am Antrieb
OUT = Riduttore uscita / Gearbox at output / Getriebe am Abtrieb

F,P

F (b, d, f, h, k, m, o, q)

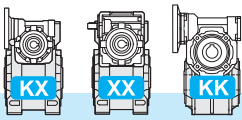
P (a, b, c, d, i, k, l, m)

F (a, c, e, g, i, l, n, p)

A

B

V

B3
B6
B7
B8
V5
V6

		Q.tà olio / Oil quantity / Schmiermittelmenge [lit]											
		Combinato tipo: KKC											
		30/30	30/40	30/50	30/63	40/63	40/75	40/90	50/75	50/90	50/110	63/110	63/130
Posizioni di montaggio Mounting positions Einbaulage	B3	IN	0.015				0.04			0.08		0.16	0.16
		OUT	0.015	0.04	0.08	0.16	0.16	0.26	1	0.26	1	2	2
	B6	IN	0.015				0.04			0.08		0.16	0.16
		OUT	0.015	0.04	0.08	0.16	0.16	0.26	0.8	0.26	0.8	1.5	1.5
	B7	IN	0.015				0.04			0.08		0.16	0.16
		OUT	0.015	0.04	0.08	0.16	0.16	0.26	0.8	0.26	0.8	1.5	1.5
	B8	IN	0.015				0.04			0.08		0.16	0.16
		OUT	0.015	0.04	0.08	0.16	0.16	0.26	0.8	0.26	0.8	2	2
	V5	IN	0.015				0.04			0.08		0.16	0.16
		OUT	0.015	0.04	0.08	0.16	0.16	0.26	1.3	0.26	1.3	2	2
	V6	IN	0.015				0.04			0.08		0.16	0.16
		OUT	0.015	0.04	0.08	0.16	0.16	0.26	1.3	0.26	1.3	2	2

IN = Riduttore entrata / Gearbox at input / Getriebe am Antrieb

OUT = Riduttore uscita / Gearbox at output / Getriebe am Abtrieb



5.4 Posizione morsettiera

5.4 Terminal board position

5.4 Lage der Klemmenkaste

<p>B3</p>	<p>B6</p>	<p>B7</p>
<p>B8</p>	<p>V5</p>	<p>V6</p>

Specificare sempre in fase di ordinazione la posizione di montaggio e la forma costruttiva.

Required version and mounting position always to be specified when ordering.

Bei der Bestellung immer die gewünschte Montageposition und Bauform angeben.

5.5 Dati tecnici

5.5 Technical data

5.5 Technische Daten

30/30	$n_1 = 1400$					XXA		KXC - XXC - XXF - KKC											
	in	30	30	n_2	Rd	T_{2M}	P	T_2	P_1	FS'	Input - IEC								
		i_1	i_2								KC - XC		XF						
											B5/B14		B5		B14				
	150	10	15	9.3	0.51	37	0.070	32	0.06	1.2	—	63	56	—	63	56	—	63	56
	200		20	7.0	0.47	32	0.050	39	0.06	0.8									
	300			4.7	0.42	39	0.045	52*	0.06	0.8*									
	450	15		3.1	0.40	39	0.032	73*	0.06	0.5*									
	600		20	2.3	0.37	39	0.026	91*	0.06	0.4*									
	900	30		1.6	0.34	39	0.019	125*	0.06	0.3*									
	1200		40	1.2	0.30	39	0.016	149*	0.06	0.3*									
	1500		50	0.9	0.28	39	0.014	173*	0.06	0.2*									
	1950	65		0.7	0.26	39	0.011	209*	0.06	0.2*									
	2500		50	0.6	0.23	30	0.008	235*	0.06	0.1*									
	3250	65	50	0.4	0.21	30	0.006	283*	0.06	0.11*									
	4000			80	0.4	0.20	30	0.005	328*	0.06	0.09*								
	5000	100		0.3	0.19	30	0.005	385*	0.06	0.08*									
	10000		100	0.1	0.15	17	0.002	609*	0.06	0.03*									

3.0

30/40	$n_1 = 1400$					XXA		KXC - XXC - XXF - KKC											
	in	30	40	n_2	Rd	T_{2M}	P	T_2	P_1	FS'	Input - IEC								
		i_1	i_2								KC - XC		XF						
											B5/B14		B5		B14				
	150	10	15	9.3	0.54	82	0.148	72	0.13	1.1	—	63	56	—	63	56	—	63	56
	200		20	7.0	0.51	76	0.110	76	0.11	1.0									
	300			4.7	0.43	82	0.094	79	0.09	1.0									
	450	15		3.1	0.40	82	0.067	74	0.06	1.1									
	600		20	2.3	0.37	82	0.054	92	0.06	0.9									
	900	30		1.6	0.34	82	0.039	126*	0.06	0.6*									
	1200		40	1.2	0.31	82	0.033	151*	0.06	0.5*									
	1500		50	0.9	0.29	82	0.028	176*	0.06	0.5*									
	1950	65		0.7	0.27	82	0.023	212*	0.06	0.4*									
	2500		50	0.6	0.23	68	0.017	236*	0.06	0.3*									
	3250	65	50	0.4	0.21	68	0.014	285*	0.06	0.24*									
	4000			80	0.4	0.20	68	0.012	330*	0.06	0.21*								
	5000	100		0.3	0.19	68	0.011	387*	0.06	0.18*									
	10000		100	0.1	0.15	35	0.003	626*	0.06	0.06*									

4.0

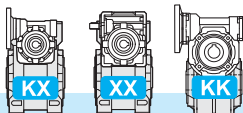
30/50	$n_1 = 1400$					XXA		KXC - XXC - XXF - KKC											
	in	30	50	n_2	Rd	T_{2M}	P	T_2	P_1	FS'	Input - IEC								
		i_1	i_2								KC - XC		XF						
											B5/B14		B5		B14				
	150	10	15	9.3	0.55	149	0.265	124	0.22	1.2	—	63	56	—	63	56	—	63	56
	200		20	7.0	0.52	144	0.201	129	0.18	1.1									
	300			4.7	0.44	150	0.166	118	0.13	1.3									
	450	15		3.1	0.42	150	0.118	140	0.11	1.1									
	600		20	2.3	0.39	150	0.094	143	0.09	1.0									
	900	30		1.6	0.36	150	0.069	131	0.06	1.1									
	1200		40	1.2	0.32	150	0.058	156	0.06	1.0									
	1500		50	0.9	0.30	150	0.049	182	0.06	0.8									
	1950	65		0.7	0.28	150	0.041	220*	0.06	0.7*									
	2500		50	0.6	0.25	125	0.030	253*	0.06	0.5*									
	3250	65	50	0.4	0.23	125	0.025	305*	0.06	0.41*									
	4000			80	0.4	0.22	125	0.021	354*	0.06	0.35*								
	5000	100		0.3	0.20	125	0.018	414*	0.06	0.30*									
	10000		100	0.1	0.16	69	0.006	645*	0.06	0.11*									

6.0

* **ATTENZIONE:** la coppia massima utilizzabile $[T_{2M}]$ deve essere calcolata utilizzando il fattore di servizio: $T_{2M} = T_2 \times FS'$

* **WARNING:** Maximum allowable torque $[T_{2M}]$ must be calculated using the following service factor: $T_{2M} = T_2 \times FS'$

* **ACHTUNG:** das max. anwendbare Drehmoment $[T_{2M}]$ muss mit folgendem Betriebsfaktor berechnet werden: $T_{2M} = T_2 \times FS'$



5.5 Dati tecnici

5.5 Technical data

5.5 Technische Daten

30/63	$n_1 = 1400$					XXA		KXC - XXC - XXF - KKC											
	in	30	63	n_2	Rd	T_{2M}	P	T_2	P_1	FS'	Input - IEC								
		i_1	i_2								KC - XC				XF				
						B5/B14		B5		B14									
	150	15	9.3	0.56	228	0.400	126	0.22	1.8	—	63	56	—	63	56	—	63	56	
	200	10	20	7.0	0.54	279	0.378	162	0.22										1.7
	300			4.7	0.46	268	0.285	207	0.22										1.3
	450	15		3.1	0.43	268	0.202	238	0.18										1.1
	600	20		2.3	0.40	268	0.162	215	0.13										1.2
	900	30	30	1.6	0.37	268	0.118	250	0.11										1.1
	1200	40		1.2	0.33	268	0.099	243	0.09										1.1
	1500	50		0.9	0.31	268	0.085	189	0.06										1.4
	1950	65		0.7	0.29	268	0.071	228	0.06										1.2
	2500	50		0.6	0.26	222	0.050	265	0.06										0.8
	3250	65	50	0.4	0.24	222	0.042	319*	0.06										0.70*
	4000	80		0.4	0.23	222	0.036	369*	0.06										0.60*
	5000	100		0.3	0.21	222	0.031	433*	0.06										0.51*
	10000	100	100	0.1	0.16	138	0.012	663*	0.06										0.21*



8.5

40/63	$n_1 = 1400$					XXA		KXC - XXC - XXF - KKC											
	in	40	63	n_2	Rd	T_{2M}	P	T_2	P_1	FS'	Input - IEC								
		i_1	i_2								KC - XC				XF				
						B5/B14		B5		B14									
	150	15	9.3	0.56	261	0.452	214	0.37	1.2	71	63	—	71	63	56	71	63	—	
	200	10	20	7.0	0.55	279	0.373	277	0.37										1.0
	300			4.7	0.46	268	0.282	238	0.25										1.1
	450	15		3.1	0.44	268	0.197	244	0.18										1.1
	600	20		2.3	0.43	268	0.154	226	0.13										1.2
	900	30	30	1.6	0.38	268	0.115	257	0.11										1.0
	1200	40		1.2	0.36	268	0.091	264	0.09										1.0
	1500	50		0.9	0.33	268	0.079	203	0.06										1.3
	1950	65		0.7	0.30	268	0.067	241	0.06										1.1
	2500	50		0.6	0.28	222	0.047	284	0.06										0.8
	3250	65	50	0.4	0.25	222	0.039	338*	0.06										0.66*
	4000	80		0.4	0.24	222	0.033	400*	0.06										0.55*
	5000	100		0.3	0.23	222	0.028	471*	0.06										0.47*
	10000	100	100	0.1	0.18	138	0.011	722*	0.06										0.19*



9.5

* **ATTENZIONE:** la coppia massima utilizzabile $[T_{2M}]$ deve essere calcolata utilizzando il fattore di servizio: $T_{2M} = T_2 \times FS'$

* **WARNING:** Maximum allowable torque $[T_{2M}]$ must be calculated using the following service factor: $T_{2M} = T_2 \times FS'$

* **ACHTUNG:** das max. anwendbare Drehmoment $[T_{2M}]$ muss mit folgendem Betriebsfaktor berechnet werden: $T_{2M} = T_2 \times FS'$

5.5 Dati tecnici

5.5 Technical data

5.5 Technische Daten

40/75	$n_1 = 1400$					XXA		KXC - XXC - XXF - KKC												
	in	40	75	n_2	Rd	T_{2M}	P	T_2	P_1	FS'	Input - IEC									
		i_1	i_2								KC - XC		XF							
											B5/B14	B5		B14						
	150		15	9.3	0.57	409	0.698	322	0.55	1.3	71	63	—	71	63	56	71	63	—	
	200	10	20	7.0	0.56	442	0.583	417	0.55	1.1										
	300			4.7	0.47	418	0.432	358	0.37	1.2										
	450	15		3.1	0.45	418	0.302	346	0.25	1.2										
	600	20		2.3	0.43	418	0.236	390	0.22	1.1										
	900	30	30	1.6	0.39	418	0.176	309	0.13	1.4										
	1200	40		1.2	0.36	418	0.140	388	0.13	1.1										
	1500	50		0.9	0.34	418	0.121	379	0.11	1.1										
	1950	65		0.7	0.31	418	0.102	368	0.09	1.1										
	2500	50		0.6	0.29	381	0.077	296	0.06	1.3										
	3250	65	50	0.4	0.26	381	0.065	352	0.06	1.08	—	56								
	4000	80		0.4	0.25	381	0.055	417	0.06	0.91										
	5000	100		0.3	0.24	381	0.047	491*	0.06	0.78*										
	10000	100	100	0.1	0.19	232	0.018	762*	0.06	0.30*										



14.5

50/75	$n_1 = 1400$					XXA		KXC - XXC - XXF - KKC												
	in	50	75	n_2	Rd	T_{2M}	P	T_2	P_1	FS'	Input - IEC									
		i_1	i_2								KC - XC		XF							
											B5/B14	B5		B14						
	150		15	9.3	0.57	409	0.750	409	0.75	1.0	80	71	—	80	71	63	80	71	—	
	200	10	20	7.0	0.56	442	0.576	422	0.55	1.0										
	300			4.7	0.48	418	0.427	363	0.37	1.2										
	450	15		3.1	0.46	418	0.299	350	0.25	1.2										
	600	20		2.3	0.42	418	0.250	418	0.25	1.0										
	900	30	30	1.6	0.40	418	0.180	418	0.18	1.0										
	1200	40		1.2	0.38	418	0.134	406	0.13	1.0										
	1500	50		0.9	0.35	418	0.116	470	0.13	0.9										
	1950	65		0.7	0.33	418	0.095	572*	0.13	0.7*										
	2500	50		0.6	0.30	381	0.074	674*	0.13	0.6*										
	3250	65	50	0.4	0.28	381	0.060	819*	0.13	0.47*	—	63								
	4000	80		0.4	0.26	381	0.053	939*	0.13	0.41*										
	5000	100		0.3	0.25	381	0.045	1108*	0.13	0.34*										
	10000	100	100	0.1	0.19	232	0.018	1719*	0.13	0.13*										

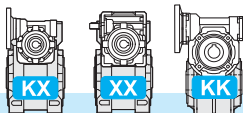


16.5

* **ATTENZIONE:** la coppia massima utilizzabile $[T_{2M}]$ deve essere calcolata utilizzando il fattore di servizio: $T_{2M} = T_2 \times FS'$

* **WARNING:** Maximum allowable torque $[T_{2M}]$ must be calculated using the following service factor: $T_{2M} = T_2 \times FS'$

* **ACHTUNG:** das max. anwendbare Drehmoment $[T_{2M}]$ muss mit folgendem Betriebsfaktor berechnet werden: $T_{2M} = T_2 \times FS'$



5.5 Dati tecnici

5.5 Technical data

5.5 Technische Daten

40/90	$n_1 = 1400$					XXA		KXC - XXC - XXF - KKC											
	in	40	90	n_2	Rd	T_{2M}	P	T_2	P_1	FS'	Input - IEC								
		i_1	i_2								KC - XC		XF						
					B5/B14	B5		B14											
	150	15	9.3	0.58	435	0.732	327	0.55	1.3	71	63	—	71	63	56	71	63	—	
	200	10	20	7.0	0.56	560	0.727	424	0.55										1.3
	300			4.7	0.48	673	0.683	542	0.55										1.2
	450	15		3.1	0.46	673	0.478	520	0.37										1.3
	600	20		2.3	0.44	673	0.373	668	0.37										1.0
	900	30	30	1.6	0.39	673	0.278	605	0.25										1.1
	1200	40		1.2	0.37	673	0.221	668	0.22										1.0
	1500	50		0.9	0.34	660	0.188	630	0.18										1.0
	1950	65		0.7	0.31	620	0.149	542	0.13										1.1
	2500	50		0.6	0.30	634	0.124	564	0.11										1.1
	3250	65	50	0.4	0.28	634	0.104	549	0.09	1.15	—	56	71	63	56	71	63	—	
	4000	80		0.4	0.27	634	0.088	651	0.09	0.97									
	5000	100		0.3	0.25	634	0.074	767	0.09	0.83									
	10000	100	100	0.1	0.19	401	0.031	1173*	0.09	0.34*									



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50/90	$n_1 = 1400$					XXA		KXC - XXC - XXF - KKC											
	in	50	90	n_2	Rd	T_{2M}	P	T_2	P_1	FS'	Input - IEC								
		i_1	i_2								KC - XC		XF						
					B5/B14	B5		B14											
	150	15	9.3	0.59	655	1.089	541	0.90	1.2	80	71	—	80	71	63	80	71	—	
	200	10	20	7.0	0.57	709	0.910	584	0.75										1.2
	300			4.7	0.49	673	0.675	548	0.55										1.2
	450	15		3.1	0.46	673	0.473	527	0.37										1.3
	600	20		2.3	0.45	673	0.363	463	0.25										1.5
	900	30	30	1.6	0.41	673	0.266	632	0.25										1.1
	1200	40		1.2	0.39	673	0.212	573	0.18										1.2
	1500	50		0.9	0.36	673	0.183	662	0.18										1.0
	1950	65		0.7	0.34	673	0.150	582	0.13										1.2
	2500	50		0.6	0.32	634	0.118	701	0.13										0.9
	3250	65	50	0.4	0.30	634	0.097	853*	0.13	0.74*	—	63	80	71	63	80	71	—	
	4000	80		0.4	0.28	634	0.084	977*	0.13	0.65*									
	5000	100		0.3	0.26	634	0.071	1153*	0.13	0.55*									
	10000	100	100	0.1	0.20	401	0.030	1764*	0.13	0.23*									



29

* **ATTENZIONE:** la coppia massima utilizzabile $[T_{2M}]$ deve essere calcolata utilizzando il fattore di servizio: $T_{2M} = T_2 \times FS'$

* **WARNING:** Maximum allowable torque $[T_{2M}]$ must be calculated using the following service factor: $T_{2M} = T_2 \times FS'$

* **ACHTUNG:** das max. anwendbare Drehmoment $[T_{2M}]$ muss mit folgendem Betriebsfaktor berechnet werden: $T_{2M} = T_2 \times FS'$

5.5 Dati tecnici

5.5 Technical data

5.5 Technische Daten

50/110	$n_1 = 1400$					XXA		KXC - XXC - XXF - KKC										
	in	50	110	n_2	Rd	T_{2M}	P	T_2	P_1	FS'	Input - IEC							
		i_1	i_2								KC - XC			XF				
											B5/B14		B5			B14		
150		15	9.3	0.60	785	1.269	557	0.9	1.4	80	71	—	80	71	63	80	71	—
200	10	20	7.0	0.58	1000	1.265	712	0.9	1.4									
300			4.7	0.50	1165	1.130	928	0.9	1.3									
450	15		3.1	0.48	1165	0.791	1105	0.75	1.1									
600	20		2.3	0.47	1165	0.608	1054	0.55	1.1									
900	30	30	1.6	0.43	1165	0.445	968	0.37	1.2									
1200	40		1.2	0.40	1165	0.354	823	0.25	1.4									
1500	50		0.9	0.37	1165	0.306	952	0.25	1.2									
1950	65		0.7	0.35	1150	0.248	1018	0.22	1.1									
2500	50		0.6	0.33	1119	0.200	1009	0.18	1.1									
3250	65	50	0.4	0.31	1119	0.164	886	0.13	1.26									
4000	80		0.4	0.29	1119	0.143	1015	0.13	1.10									
5000	100		0.3	0.27	1119	0.121	1198	0.13	0.93									
10000	100	100	0.1	0.21	727	0.051	1854*	0.13	0.39*									

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63/110	$n_1 = 1400$					XXA		KXC - XXC - XXF - KKC										
	in	63	110	n_2	Rd	T_{2M}	P	T_2	P_1	FS'	Input - IEC							
		i_1	i_2								KC - XC			XF				
											B5/B14		B5			B14		
150		15	9.3	0.61	1123	1.793	939	1.5	1.2	90	80	—	90	80	71	90	80	—
200	10	20	7.0	0.59	1229	1.536	1200	1.5	1.0									
300			4.7	0.51	1165	1.116	1148	1.1	1.0									
450	15		3.1	0.49	1165	0.781	1119	0.75	1.0									
600	20		2.3	0.48	1165	0.593	1081	0.55	1.1									
900	30	30	1.6	0.44	1165	0.433	995	0.37	1.2									
1200	40		1.2	0.40	1165	0.370	1165	0.37	1.0									
1500	50		0.9	0.39	1165	0.292	998	0.25	1.2									
1950	65		0.7	0.37	1165	0.239	1217	0.25	1.0									
2500	50		0.6	0.34	1119	0.190	1469	0.25	0.8									
3250	65	50	0.4	0.32	1119	0.156	1792*	0.25	0.62*									
4000	80		0.4	0.31	1119	0.133	2097*	0.25	0.53*									
5000	100		0.3	0.28	1119	0.117	2395*	0.25	0.47*									
10000	100	100	0.1	0.22	727	0.049	3706*	0.25	0.20*									

52

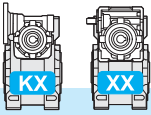
63/130	$n_1 = 1400$					XXA		KXC - XXC - XXF - KKC										
	in	63	130	n_2	Rd	T_{2M}	P	T_2	P_1	FS'	Input - IEC							
		i_1	i_2								KC - XC			XF				
											B5/B14		B5			B14		
150		15	9.3	0.64	1438	2.2	1176	1.8	1.2	90	80	—	90	80	71	90	80	—
200	10	20	7	0.61	1831	2.2	1498	1.8	1.2									
300			4.7	0.53	1890	1.7	1627	1.5	1.2									
450	15		3.1	0.49	1890	1.3	1655	1.1	1.1									
600	20		2.3	0.47	1890	0.98	1731	0.9	1.1									
900	30	30	1.6	0.42	1890	0.73	1934	0.75	1									
1200	40		1.2	0.39	1890	0.59	1756	0.55	1.1									
1500	50		0.9	0.36	1890	0.51	2026	0.55	0.9									
1950	65		0.7	0.34	1890	0.42	1673	0.37	1.1									
2500	50		0.6	0.33	1920	0.34	2082	0.37	0.9									
3250	65	50	0.4	0.3	1920	0.29	1663	0.25	1.2									
4000	80		0.4	0.29	1920	0.24	1978	0.25	1.1									
5000	100		0.3	0.26	1920	0.22	2217	0.25	0.9									
10000	100	100	0.1	0.2	1276	0.09	3411	0.25	0.4									

63

* **ATTENZIONE:** la coppia massima utilizzabile [T_{2M}] deve essere calcolata utilizzando il fattore di servizio: $T_{2M} = T_2 \times FS'$

* **WARNING:** Maximum allowable torque [T_{2M}] must be calculated using the following service factor: $T_{2M} = T_2 \times FS'$

* **ACHTUNG:** das max. anwendbare Drehmoment [T_{2M}] muss mit folgendem Betriebsfaktor berechnet werden: $T_{2M} = T_2 \times FS'$

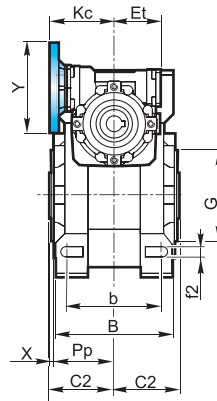
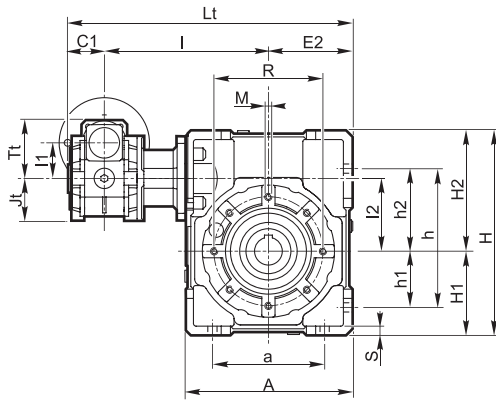


5.6 Dimensioni

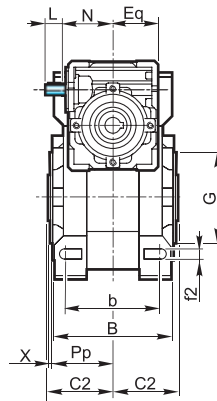
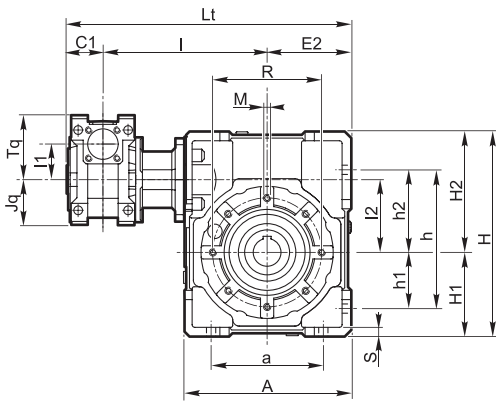
5.6 Dimensions

5.6 Abmessungen

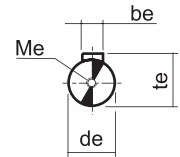
KXC



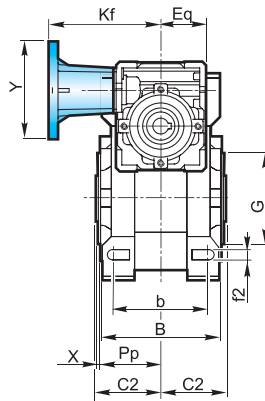
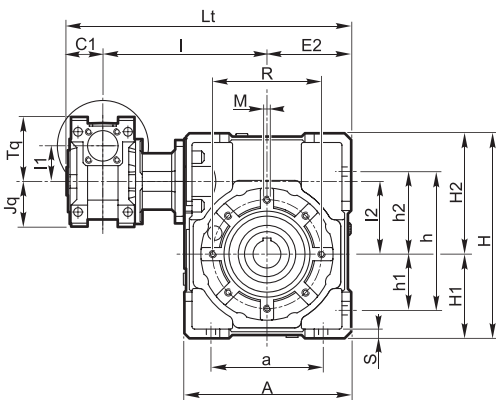
XXA



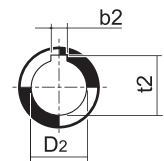
Albero entrata
Input shaft
Antriebswelle



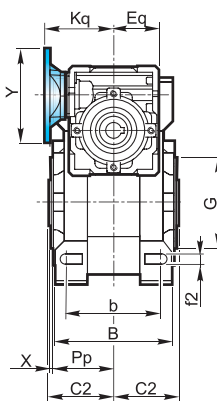
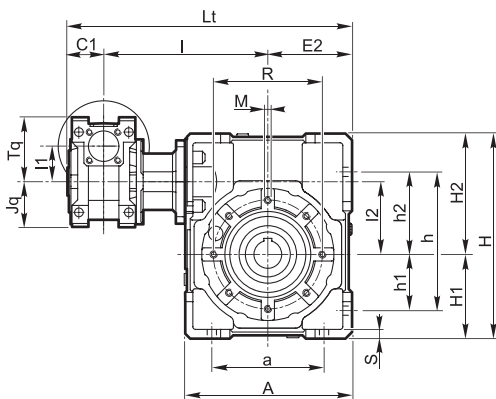
XXF



Albero uscita cavo
Output hollow shaft
Abtriebshohlwelle



XXC

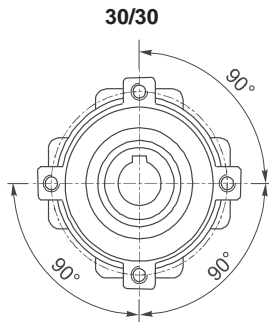


5.6 Dimensioni

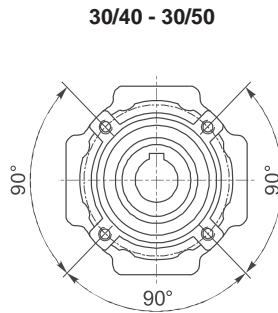
5.6 Dimensions

5.6 Abmessungen

Flangia pendolare / Side cover for shaft mounting / Aufsteckflansch

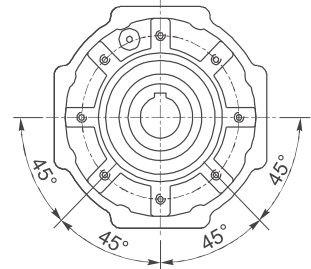


4 Fori / Holes / Bohrungen



4 Fori / Holes / Bohrungen

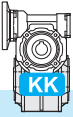
30/63 - 40/63 - 40/75 - 40/90 - 50/75
50/90 - 50/110 - 63/110 - 63/130



8 Fori / Holes / Bohrungen

KXC - XXC - XXF -XXA																											
	a	A	b	be	b ₂	B	C ₁	C ₂	de	D ₂ H7	Et	Eq	E ₂	f ₂	G h ₈	h	h ₁	h ₂	H	H ₁	H ₂						
30/30	54	80	44	3	5	—	56	31.5	31.5	14	—	41	40	40	6.5	55	71	27	44	97	40	57					
30/40	70	105	60		6	6	71		39					9	18	19	51	50	50	6.5	60	90	35	55	125	50	75
30/50	80	125	70		8	8	85		46						25	24			60	8.5	70	104	40	64	150	60	90
30/63 40/63	100	147	85	4	8	—	103	39	56	11	28	30	60	60	86	11	95	153	60	93	219.5	86	133.5				
40/75 50/75	120	176	90																					8	8	112	46
40/90 50/90	140	203	100	5	10	—	130	39	70	11	35	—	51	50	103	13	110	172	70	102	248.5	103	145.5				
50/110	170	252.5	115																					46	14	42	—
63/110	170	252.5	115	6	12	—	143	56	77.5	19	42	—	71	72	127.5	14	130	210	85	125	310.5	127.5	183				
63/130	200	292.5	120	6	14	14	155	56	85	19	45	48	—	72	147.5	15	180	240	100	140	355	147.5	207.5				

KXC - XXC - XXF -XXA																						
	l	l ₁	l ₂	Jt	Jq	K _c	K _q	L	L _t	M	Me	N	P _P	R	S	Tt	Tq	t _e	t ₂	X		
30/30	100	31.5	31.5	37.5	40	57	57	15	171.5	M6x8	M4x10	44.5	29	65	5.5	52.5	57	10.2	16.3	—	1.5	
30/40	122		203.5						M6x10	36.5			75	6	20.8				21.8	1.5		
30/50	132		223.5						M8x10	43.5			85	7	27.3				27.3	1.5		
30/63	145	40	63	43.5	50	75	75	20	248.5	M8x14	M4x12	57.5	53	95	8	68.5	75	12.5	28.3	—	2	
40/63	150		261						M8x14	57			115	10	82.5				90	16	31.3	33.3
40/75	174.5	299.5	M8x14	57	115	10	82.5	90			16	31.3				33.3	2					
50/75	190	50							75	53.5			60	82	82			25	322	M5x13	67.5	67
40/90	184.5	40	90	43.5	50	75	75	20	326.5	M10x18	M4x12	57.5	67	130	12	68.5	75	12.2	38.3	—	2	
50/90	200	50	110	53.5	60	82	82	25	349	M10x18	M5x13	67.5	74	165	14	82.5	90	16	45.3	—	2.5	
50/110	226								399.5													74
63/110	236	63	110	64	72	97	95	30	419.5	M10x18	M8x20	77.5	81	215	15	100.5	110	21.5	48.8	51.8	3	
63/130	256	63	130	—	72	97	95	30	459.5	M12x20	M8x20	77.5	81	215	15	—	110	21.5	48.8	51.8	3	

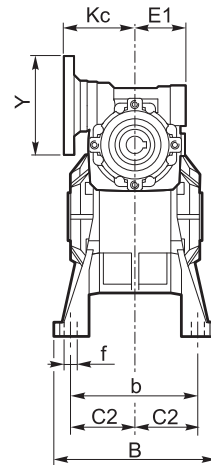
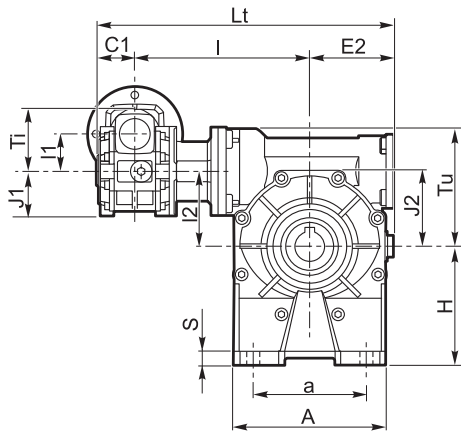


5.6 Dimensioni

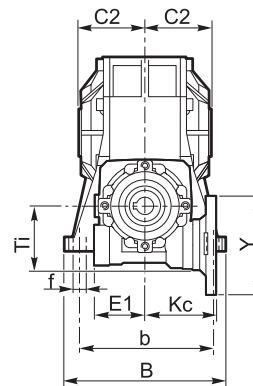
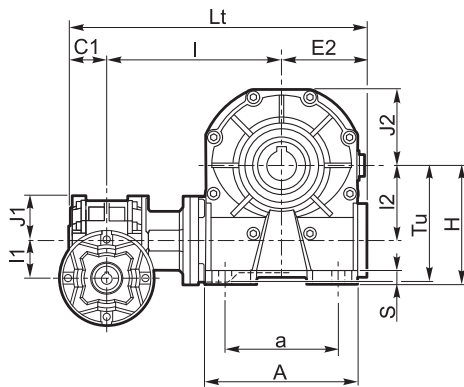
5.6 Dimensions

5.6 Abmessungen

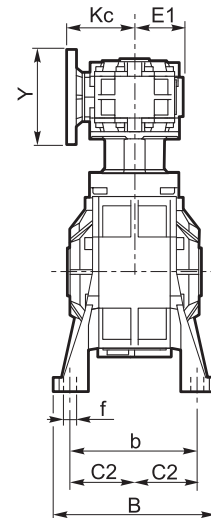
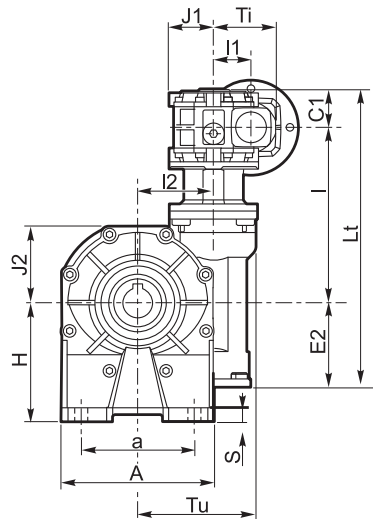
KKC_A



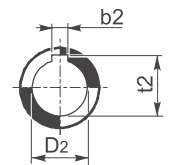
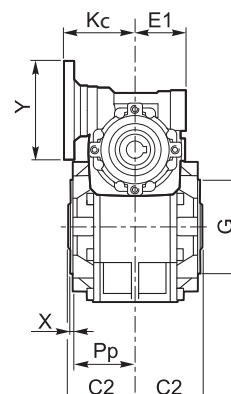
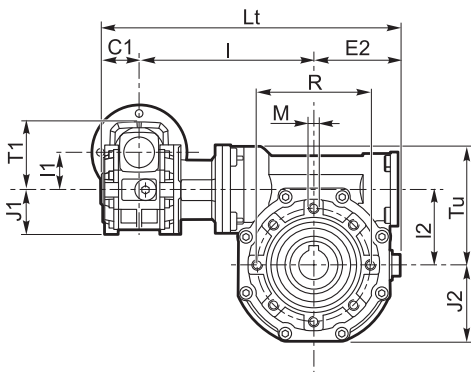
KKC_B



KKC_V



KKC_P



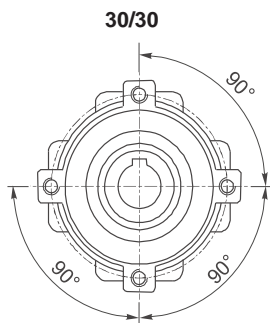
Albero uscita cavo
Output hollow shaft
Abtriebs-Hohlwelle

5.6 Dimensioni

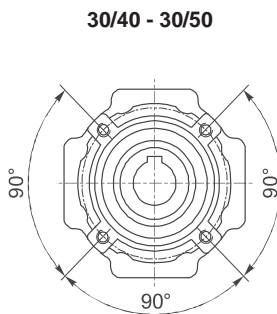
5.6 Dimensions

5.6 Abmessungen

Flangia pendolare / Side cover for shaft mounting / Aufsteckflansch

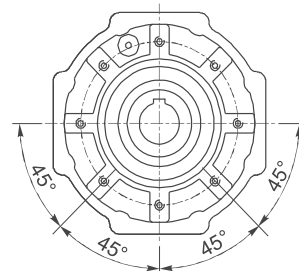


4 Fori / Holes / Bohrungen



4 Fori / Holes / Bohrungen

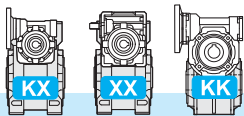
30/63 - 40/63 - 40/75 - 40/90 - 50/75
50/90 - 50/110 - 63/110 - 60/130



8 Fori / Holes / Bohrungen

	KKC																							
	A		a		B		b		f		H		S		b ₂	C ₁	C ₂	D2 H7	E ₁	E ₂	G h8			
	1	2	1	2	1	2	1	2	1	2	1	2	1	2										
30/30	67		40-52		78		66		6.5		52	55	5	8	5	—	31.5	14	—	41	55			
30/40	86.5		70	52	98		84	81	7	8.5	71	72	6	6	6	—	39	18	19	51	60			
30/50	106		63-85		119		99		9		85	82	8	8	8	—	46	25	24	60	70			
30/63	127.5		95		136		111		11		100		12	8	—		56	25	—	51	71	80		
40/63																								
40/75	155.5		120		140		115		11		115		12	8	—		39	60	28	30	60	85	95	
50/75																								
40/90	190		140		168		140	146	13	11	135	142	10	—			39	70	35	—	51	103	110	
50/90																								
50/110	250		200		210		162	181	13	13	171	170	17	15	12	—		46	77.5	42	—	60	127.5	130
63/110																								
63/130	295		235	220	229		190	191		15	200	195	14	14	14	—	56	85	45	48	71	147.5	180	

	KKC															
	I	I ₁	I ₂	J ₁	J ₂	K _c	L _t	M	P _p	R	T _i	T _u	t ₂	X		
30/30	100	31.5	31.5	37.5	37.5	57	171.5	M6x8	29	65	52.5	Tu	16.3	—	1.5	
30/40	122		40				43.5	203.5	M6x10	36.5		75	52.5	20.8	21.8	1.5
30/50	132		50				53.5	223.5	M8x10	43.5		85	68.5	27.3	1.5	
30/63	145	40	63	43.5	64	75	248.5	M8x14	53	95	68.5	100.5	28.3	—	2	
40/63	150						261									
40/75	176.5	50	75	53.5	78	82	301.5	M8x14	57	115	82.5	116.5	31.3	—	2	
50/75	192						324									
40/90	186.5	40	90	43.5	100	75	328.5	M10x18	67	130	68.5	116.5	38.3	—	2	
50/90	202						351									
50/110	226	63	110	53.5	122	82	399.5	M10x18	74	165	82.5	131.5	45.3	—	2.5	
63/110	236						419.5									
63/130	256	63	130	64	131	97	459.5	M12x20	81	215	100.5	181	48.8	51.8	3	

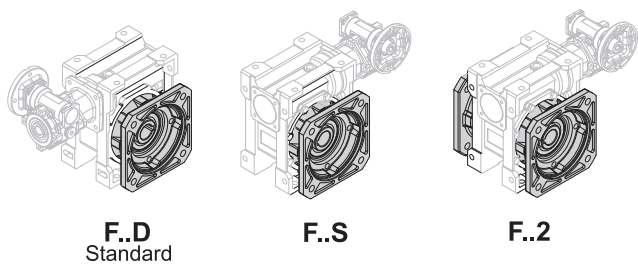
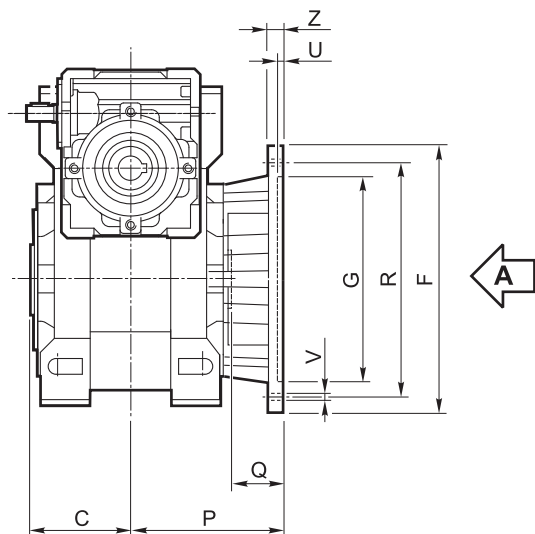


5.6 Dimensioni

5.6 Dimensions

5.6 Abmessungen

Flangia uscita / Output flange / Abtriebsflansch



Vista da A / View from A / Ansicht von A

30/30 F1 — —		63/130 F1 F2 —	
30/30		63/130	
30/40 F1 F2 —	30/50 F1 — —		30/40 — — F3
30/40 - 30/50			
30/63 40/63 F1 F2 —	40/75 50/75 F1 — —		30/63 40/63 50/75 — — F3
30/63 - 40/63 - 40/75 - 50/75			
40/90 50/90 — — —	50/110 63/110 F1 — —		40/90 50/90 63/110 F1 F2 F3
40/90 - 50/90 - 50/110 - 63/110			

KX XX KK	Tipo Type Typ	C	F		G H8	P	Q	R	U	V			Z	
														Ø
30/30	F1	31.5		66	50	54.5	23	68	4			6.5	6	
	F2													
	F3													
30/40	F1	39		85	60	67	28	75-90	4			9	8	
	F2			85	60	97	58	75-90	4			9	8	
	F3			140	95	80	41	115	5			n° 7	9	10
30/50	F1	46		94	70	90	44	85-100	5			11	10	
	F2			160	110	89	43	130	5			n° 7	11	11
	F3													
30/63 40/63	F1	56		142	115	82	26	150	5			11	11	
	F2			142	115	112	56	150	5			11	11	
	F3			160	110	80.5	24.5	130	5			11	12	
40/75 50/75	F1	60		160	130	111	51	165	5			13	12	
	F2			160	110	90	30	130	6			11	13	
	F3													
40/90 50/90	F1	70		200	152	111	41	175	5			13	12	
	F2			200	152	151	81	175	5			13	13	
	F3			200	130	110	40	165	6			11	11	
50/110 63/110	F1	77.5		260	170	131	53.5	230	6			n° 8	13	15
	F2			250	180	150	72.5	215	5			15	16	
	F3													
63/130	F1	85		320	180	140	55	255	7			16	16	
	F2			300	230			265						
	F3											n° 8 *		

* Foratura ruotata di 22.5°

* Drilling turned of 22.5°

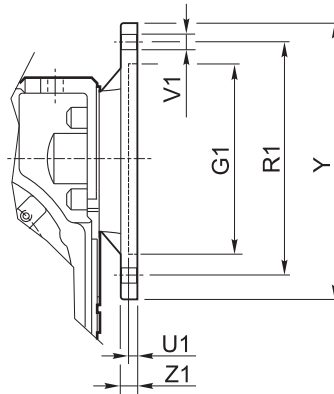
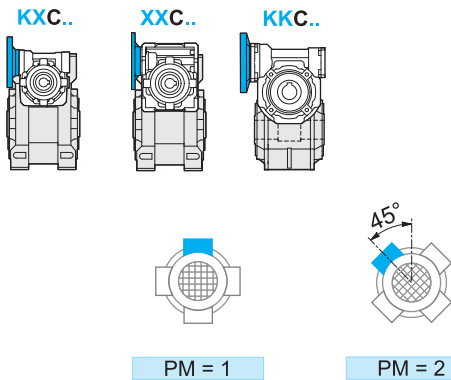
* Durchbohrung 22.5° versetzt

5.6 Dimensioni

5.6 Dimensions

5.6 Abmessungen

Flangia entrata / Input flange / Antriebsflansch



KXC XXC KKC	IEC	G _{H7}	PM		R ₁	U ₁	V ₁			Y	Z ₁	Diametro fori PAM / Holes diameter IEC IEC Durchmesser																										
			1	2			Ø						150	200	300	450	600	900	1200	1500	1950	2500	3250	4000	5000	10000												
30/30 30/40 30/50 30/63	56 B5	80	•	•	100	4	7			8		120	8	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9					
	56 B14	50	•	•	65	3.5	6			8		80	8	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9				
	63 B5	95	•	•	115	4	9			8		140	8	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11			
	63 B14	60	•	•	75	4	6			8		90	8	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11		
40/63 40/75 40/90	56 B5	80	•	•	100	4	7			8		120	9	/	/	/	/	/	/	/	/	/	/	9	9	9	9	9	9	9	9	9	9	9	9	9		
	56 B14	50	•	•	65	3.5	6			8	4	80	8	/	/	/	/	/	/	/	/	/	9	9	9	9	9	9	9	9	9	9	9	9	9	9		
	63 B5	95	•	•	115	4	9			8		140	9	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11		
	63 B14	60	•	•	75	3.5	6			8	4	90	8	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	
	71 B5	110	•	•	130	4.5	9			8		160	10	14	14	14	14	14	14	14	14	14	14	/	/	/	/	/	/	/	/	/	/	/	/	/	/	
71 B14	70	•	•	85	3.5	7			8		105	8	14	14	14	14	14	14	14	14	14	14	/	/	/	/	/	/	/	/	/	/	/	/	/	/		
50/75 50/90 50/110	63 B5	95	•	•	115	4	9			8		140	9	/	/	/	/	/	/	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	
	63 B14	60	•	•	75	3.5	6			8	4	90	8	/	/	/	/	/	/	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	
	71 B5	110	•	•	130	4.5	9			8		160	10	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14
	71 B14	70	•	•	85	3.5	7			8	4	105	8	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14
	80 B5	130	•	•	165	4.5	11			8		200	10	19	19	19	19	19	19	19	19	19	19	/	/	/	/	/	/	/	/	/	/	/	/	/	/	
80 B14	80	•	•	100	4	7			8		120	10	19	19	19	19	19	19	19	19	19	19	/	/	/	/	/	/	/	/	/	/	/	/	/	/		
63/110 63/130	71 B5	110	•	•	130	4.5	9			8		160	10	/	/	/	/	/	/	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	
	71 B14	70	•	•	85	3.5	7			8	4	105	10	/	/	/	/	/	/	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	
	80 B5	130	•	•	165	4.5	11			8		200	10	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19
	80 B14	80	•	•	100	4	7			8	4	120	10	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19
	90 B5	130	•	•	165	4.5	11			8		200	10	24	24	24	24	24	24	24	24	24	24	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/
	90 B14	95	•	•	115	4	8.5			8		140	10	24	24	24	24	24	24	24	24	24	24	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/

N.B.: E' possibile realizzare anche tutte le composizioni ibride ottenibili dalle flange esistenti.

N.B.: it is possible to create hybrid combinations with the existing flanges.

ANMERKUNG: Miskombinationen mit der verfügbaren Flanschen sind möglich.

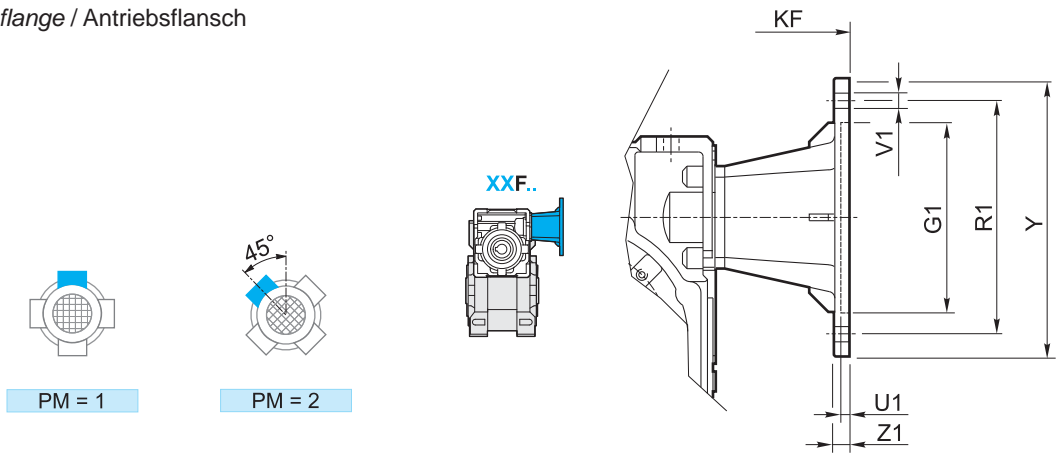


5.6 Dimensioni

5.6 Dimensions

5.6 Abmessungen

Flangia entrata / Input flange / Antriebsflansch



XXF	IEC	PM		G ₁ H7	K _F	R ₁	U ₁	Ø	V ₁			Y	Z ₁
		1	2						(Diagram 1)	(Diagram 2)	(Diagram 3)		
30/30 30/40 30/50 30/63	56 B5	•	•	80	82.5	100	3.5	7		8		120	8
	56 B14		•	50	82.5	65	3.5	6			4	80	8
	63 B5	•	•	95	85.5	115	4	9		8		140	10
	63 B14	•	•	60	85.5	75	3.5	6		8		90	8
40/63 40/75 40/90	56 B5	•	•	80	101.5	100	3.5	7		8		120	8
	63 B5	•	•	95	104.5	115	4	9		8		140	10
	63 B14	•	•	60	104.5	75	3.5	6		8		90	8
	71 B5	•	•	110	111.5	130	4.5	9		8		160	10
	71 B14	•	•	70	111.5	85	4	7		8		105	10
50/75 50/90 50/110	63 B5	•	•	95	119.5	115	4	9		8		140	10
	71 B5	•	•	110	126.5	130	4.5	9		8		160	10
	71 B14		•	70	126.5	85	3.5	7			4	105	10
	80 B5	•	•	130	136.5	165	4.5	11		8		200	10
	80 B14	•	•	80	136.5	100	4	7		8		120	10
63/110 63/130	71 B5	•	•	110	141.5	130	4.5	9		8		160	10
	80/90 B5	•	•	130	161.5	165	4.5	11		8		200	10
	80 B14	•	•	80	151.5	100	4	7		8		120	10
	90 B14	•	•	95	161.5	115	4	9		8		140	10

5.7 Limitatore di coppia cavo passante

Concepito per lavorare a bagno d'olio, il dispositivo risulta affidabile nel tempo ed è esente da usura se non viene mantenuto in condizioni prolungate di slittamento (condizione che si verifica quando la coppia presenta valori superiori a quelli di taratura).

La taratura è facilmente regolabile dall'esterno attraverso il serraggio di una ghiera autobloccante che porta a compressione le 4 molle a tazza disposte tra loro in serie.

Il dispositivo non consente:

- l'impiego di cuscinetti a rulli conici in uscita
- funzionamento prolungato in condizioni di slittamento.

Nella tabella seguente vengono riportati i valori delle coppie di slittamento M_{2S} in funzione del n° di giri della ghiera.

5.7 Torque limiter with through hollow shaft

Designed to be working in oil bath, the device is reliable over time and is not subject to wear unless in case of operation with prolonged slipping (it occurs when the torque values are higher than the calibration values).

Calibration can be easily adjusted from outside by tightening of the self-locking ring nut, which causes the compression of the 4 Belleville washers arranged in series.

The device does not go together with:

- the use of tapered roller bearings at output
- prolonged operation under slipping conditions

The following table shows the values of M_{2S} slipping torques depending on the number of revolutions of the ring nut.

5.7 Drehmomentbegrenzer mit durchgehender Hohlwelle

Er ist zuverlässig und verschleißfrei (nur im Falle eines dauerhaften Rutschens entsteht Verschleiß, hier ist das Drehmoment größer als der eingestellte Eichwert).

Die Eichung kann mühelos von aussen durch das Anziehen einer selbstsperrenden Mutter ausgeführt werden, dadurch wird der Druck auf die 4 wechselseitig angeordneten Tellerfedern erhöht.

Die Vorrichtung sieht das folgende nicht vor:

- die Verwendung von Kegelrollenlager am Abtrieb
- Längerer Rutschbetrieb

Die nachstehende Tabelle zeigt die Werte der Rutschmomente M_{2S} abhängig von der Anzahl der Umdrehungen der Mutter. Die Eichwerte weisen $\pm 10\%$ Toleranz

5.7 Limitatore di coppia cavo passante

5.7 Torque limiter with through hollow shaft

5.7 Drehmomentbegrenzer mit durchgehender Hohlwelle

XX-KX KK	N°. giri della ghiera di regolazione / N°. revolutions of ring nut / Nr. Umdrehungen der Mutter												
	1	1 1/4	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	1/2	3 3/4	4
30/30	22	27	33	38	43								
30/40	55	64	73	87									
30/50	75	97	120	157									
30/63		127	155	180	205	232	260	282					
40/63													
40/75			235	265	295	327	360	407	455				
50/75													
40/90			320	349	400	440	475	517	550	595	630	650	670
50/90													
50/110		720	815	910	1000	1100	1250						
63/110													
63/130													

I valori di taratura presentano una tolleranza del $\pm 10\%$ e si riferiscono ad una condizione statica.

In condizioni dinamiche è da notare che la coppia di slittamento assume valori diversi a seconda del tipo e/o modalità in cui si verifica il sovraccarico: con valori maggiori in caso di carico uniformemente crescente rispetto a valori più contenuti in seguito al verificarsi di picchi improvvisi di carico.

NOTA: quando si supera il valore di taratura si ha slittamento. Il coefficiente di attrito tra le superfici di contatto da statico diventa dinamico e la coppia trasmessa cala del 30% circa.

E' quindi opportuno prevedere uno stop per poter ripartire al valore di taratura iniziale.

Calibration values feature a $\pm 10\%$ tolerance and refer to static conditions.

Under dynamic conditions the values of the slipping torque will change according to the type of overload: the values are higher if the load increase is uniform; the values are lower if sudden load peaks occur.

NOTE: Slipping occurs when the setting values are exceeded.

The friction coefficient between the contact surfaces from static becomes dynamic and the transmitted torque is approx. 30% lower.

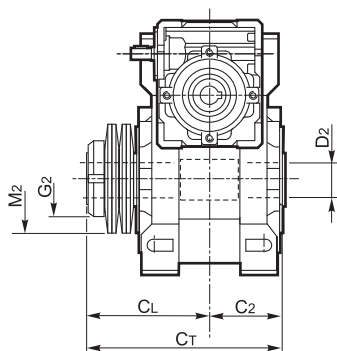
It is advisable to have a stop first in order to have a restart based on the initial setting value.

auf und beziehen sich auf statische Bedingungen.

Unter dynamischen Bedingungen hat das Rutschmoment verschiedene Werte je nach Art der Überbelastung. Die Werte sind höher, wenn die Belastung gleichmäßig zunimmt; sie sind niedriger im Falle von plötzlichen Belastungsspitzen.

BEMERKUNG: Rutschen tritt auf, wenn die eingestellten Werte überschritten werden. Der Reibungsfaktor zwischen den Berührungsflächen wird dynamisch anstatt statisch und das übertragene Drehmoment sinkt um ca. 30%.

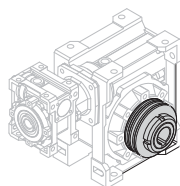
Es ist daher ratsam, vor dem erneuten Anfahren anzuhalten, um die ursprünglichen Drehmomentwerte zu erreichen.



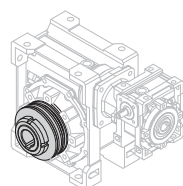
Disposizione delle molle
Washers' arrangement
Lage der Feder



IN SERIE (min. coppia, max. sensibilità)
SERIES (min. torque, max sensitivity)
SERIE (min. Moment, max. Empfindlichkeit)

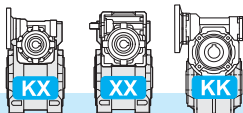


LD



LS

XX - KX LD - LS	C ₂	C _L	C _t	D ₂ H7	M ₂	G ₂
30/30	31.5	55.5	87	14	M25x1.5	50x25.4x1.5
30/40	39	65	104	18 (19)	M30x1.5	56x30.5x2
30/50	46	76	122	25 (24)	M40x1.5	63x40.5x2.5
30/63 40/63	56	91	147	25	M40x1.5	71x40.5x2.5
40/75 50/75	60	100	160	28 (30)	M50x1.5	90x50.5x3.5
40/90 50/90	70	109	179	35 (32)	M50x1.5	100x51x3.5
50/110 63/110	77.5	127.5	205	42	M60x2	125x61x5
63/130						

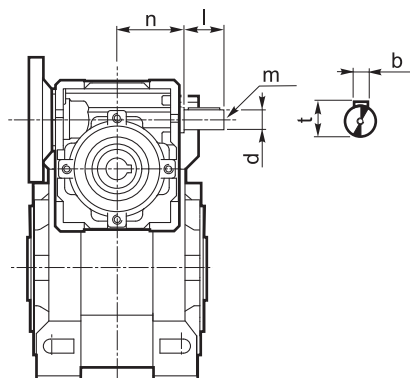


5.8 Esecuzione con vite bisporgente

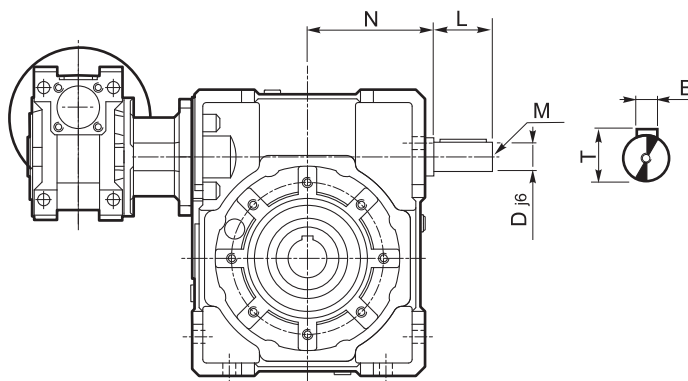
5.8 Double extended worm shaft design

5.8 Versionen mit Doppelseitig Herausragender Schneckenwelle

SeA1



SeA2



L'entrata supplementare del riduttore in uscita (SeA2) non può essere utilizzata come comando in quanto il relativo movimento risulta impedito dalla irreversibilità del primo riduttore. Utilizzato come asse condotto, avrà velocità corrispondente a quella di ingresso ridotta del rapporto del primo riduttore.

The second input shaft of the output gearbox (SeA2) can not be utilized as a drive because its motion will be stopped by the reversibility of the first gearbox. If utilized as a drive shaft its speed will be equal to the input speed decreased by the ratio of the first gearbox.

Die verlängerte Schneckenwelle des zweiten Getriebes (SeA2) kann nicht als Antrieb verwendet werden, da die Selbsthemmung des ersten Getriebes entgegengewirkt. Wird sie als Abtriebswelle verwendet, besitzt sie eine um die Untersetzung des ersten Getriebes entsprechend reduzierte Drehzahl und Drehmoment.

KXC - XXC XXF - XXA KKC	SeA1							SeA2						
	b	d j6	l	m	n		t	B	D j6	L	M	N		T
					KX	XX						KX	XX	
30/30	3	9	15	M4x10	42.5	42.5	10.2	3	9	15	M4x10	42.5	42.5	10.2
30/40	3	9	15	M4x10	42.5	42.5	10.2	4	11	20	M4x12	52.5	52.5	12.5
30/50	3	9	15	M4x10	42.5	42.5	10.2	5	14	25	M5x13	62.5	62.5	16
30/63	3	9	15	M4x10	42.5	42.5	10.2	6	19	30	M8x20	72.5	74.5	21.5
40/63	4	11	20	M4x12	52.5	52.5	12.5	6	19	30	M8x20	72.5	74.5	21.5
40/75	4	11	20	M4x12	52.5	52.5	12.5	8	24	40	M8x20	93	91	27
50/75	5	14	25	M5x13	62.5	62.5	16	8	24	40	M8x20	93	91	27
40/90	4	11	20	M4x12	52.5	52.5	12.5	8	24	40	M8x20	108	108	27
50/90	5	14	25	M5x13	62.5	62.5	16	8	24	40	M8x20	108	108	27
50/110	5	14	25	M5x13	62.5	62.5	16	8	28	50	M8x20	132	132	31
63/110	6	19	30	M8x20	72.5	74.5	21.5	8	28	50	M8x20	132	132	31
63/130	6	19	30	M8x20	72.5	74.5	21.5	10	38	70	M10x25	152	152	41

5.9 Accessori

5.9 Accessories

5.9 Accessories

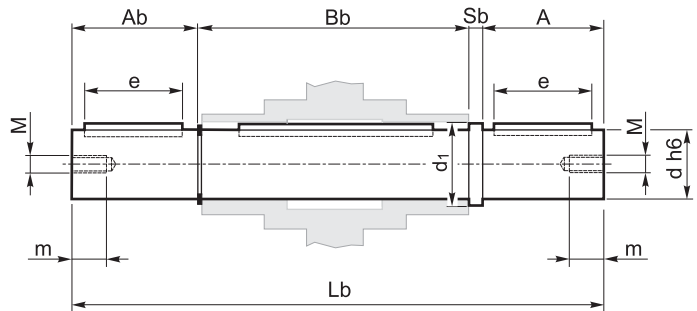
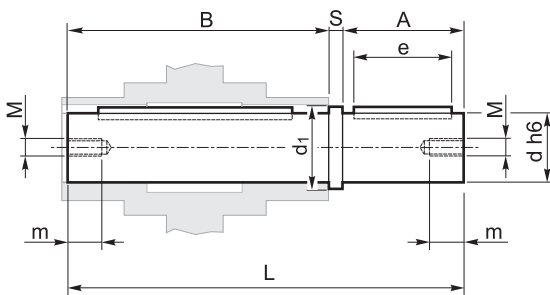
Albero lento

Albero lento semplice
Single output shaft
Standard Abtriebswelle

Output shaft

Abtriebswelle

Albero lento doppio
Double output shaft
Doppelte Abtriebswelle

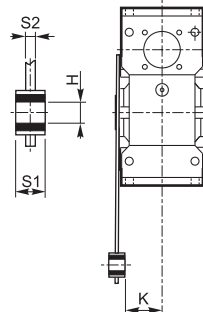
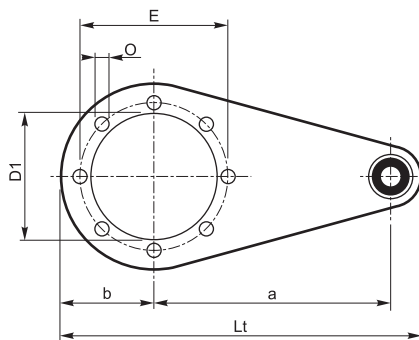


KK-KX-XX	A	A _b	B	B _b	d _{h6}	d ₁	e	L	L _b	M	m	S	S _b
30/30	30	29	62	64	14	18.5	20	94.5	126	M6	16	2.5	2.5
30/40	40	39	77	79	18	23.5	30	120	161	M6	16	3	3
30/50	50	49	90	93	25	31.5	40	143.5	195	M8	22	3.5	3.5
30/63 40/63	50	49	111	113	25	31.5	40	165	216	M8	22	4	4
40/75 50/75	60	59	119	121	28	34.5	50	183	244	M8	22	4	4
40/90 50/90	80	78.5	139	141.5	35	41.5	60	224	305	M10	28	5	5
50/110 63/110	80	77.5	154.5	157	42	49.5	60	242.5	322.5	M10	28	8	8
63/130	80	78	168	172	45	54.5	70	253	335	M16	36	5	5

Braccio di reazione

Torque arm

Drehmomentstütze



KK KX XX	a	b	D ₁	E	H	K	L _t	O	S1	S2
30/30	85	37.5	55	65	8	24	141.5	7	14	4
30/40	100	45	60	75	10	31.5	167	7	14	4
30/50	100	50	70	85	10	39	172	9	14	5
30/63 40/63	150	55	80	95	10	49	227	9	14	6
40/75 50/75	200	70	95	115	20	47.5	302	9	25	6
40/90 50/90	200	80	110	130	20	57.5	312	11	25	6
50/110 63/110	250	100	130	165	25	62	390	11	30	6
63/130	250	125	180	215	25	69	415	13	30	6

Kit di protezione: solo su versione P

Protection Kit: only for P version

Schutzvorrichtung: nur für Version P

Albero cavo / Hollow shaft / Hohlwelle

Limitatore di coppia / Torque limiter / Drehmomentbegrenzer

KK KX XX	A		B		C	
	IN	OUT	IN	OUT	IN	OUT
30/30		12		13		39
30/40	12	14	13	15.5	39	44
30/50		15		16.5		54
30/63		17		19		60
40/63	14		15.5		44	
40/75		18		20		70
50/75	15		16.5		54	
40/90	14		15.5		44	
50/90		21.5		24		80
50/110	15		16.5		54	
63/110		22		25		96
63/130	17		19		60	
		22	19		25	130

KK KX XX	A		B		C	
	IN	OUT	IN	OUT	IN	OUT
30/30		36		37		36
30/40		40		41.5		44
30/50	36		37		36	
30/63		47		48.5		53
40/63		52		54		55
40/75	40		41.5		44	
40/75		58		60		68
50/75	47		48.5		53	
40/90	40		41.5		44	
50/90		60.5		63		70
50/110	47		48.5		53	
63/110		72		75		85
63/110	52		54		55	
63/130		52		54		55

Opzioni disponibili:

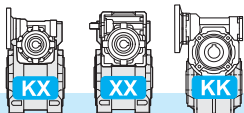
Available options:

Auf Anfrage ist folgendes Zubehör erhältlich:

Cuscinetti a rulli conici corona

Tapered roller bearing on wormgear

Kegelrollenlager auf Schneckenrad

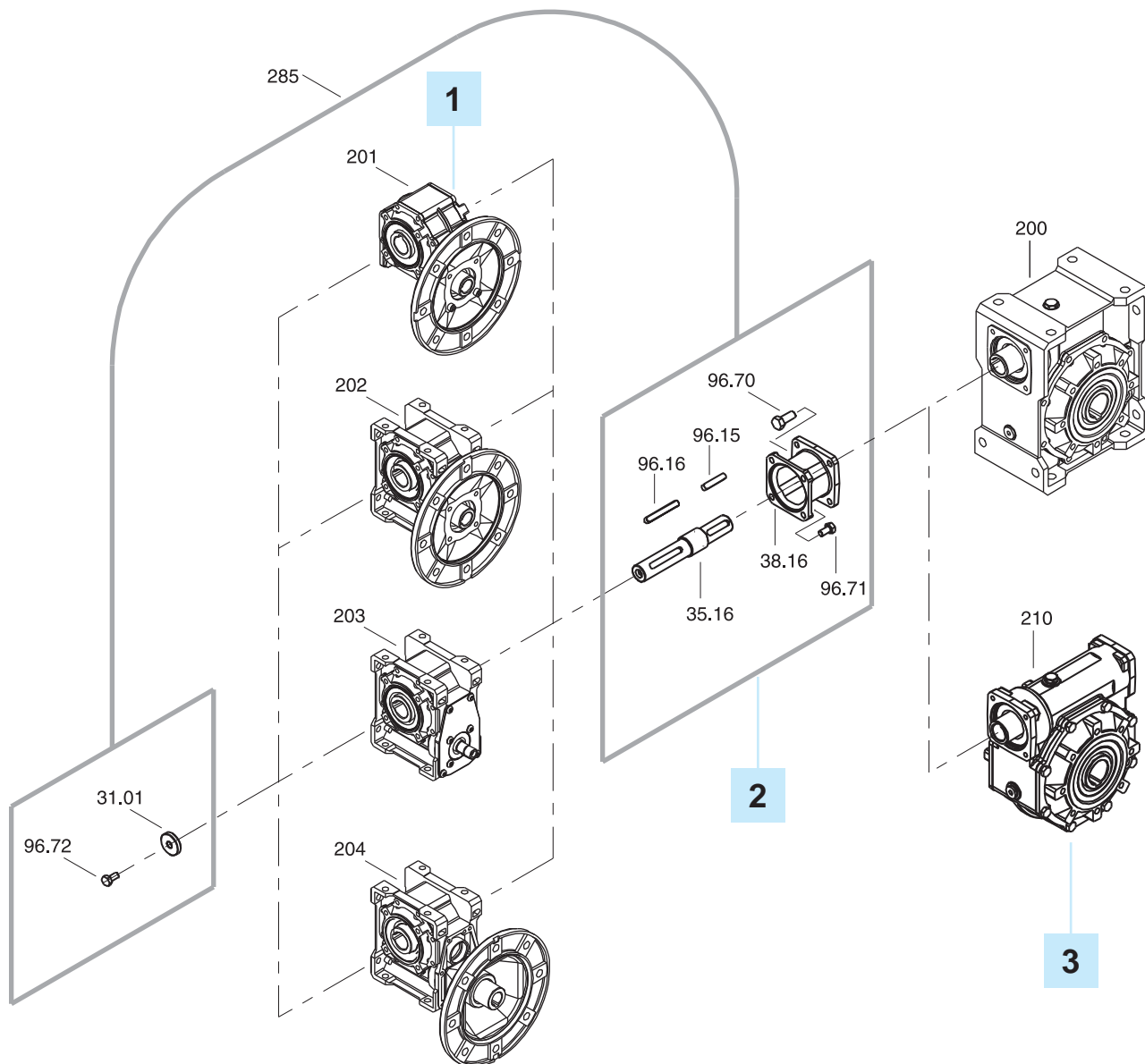


5.10 Lista parti di ricambio

5.10 Spare parts list

5.10 Ersatzteilliste

KXC - XXC - XXA - XXF - KKC



1

2

3

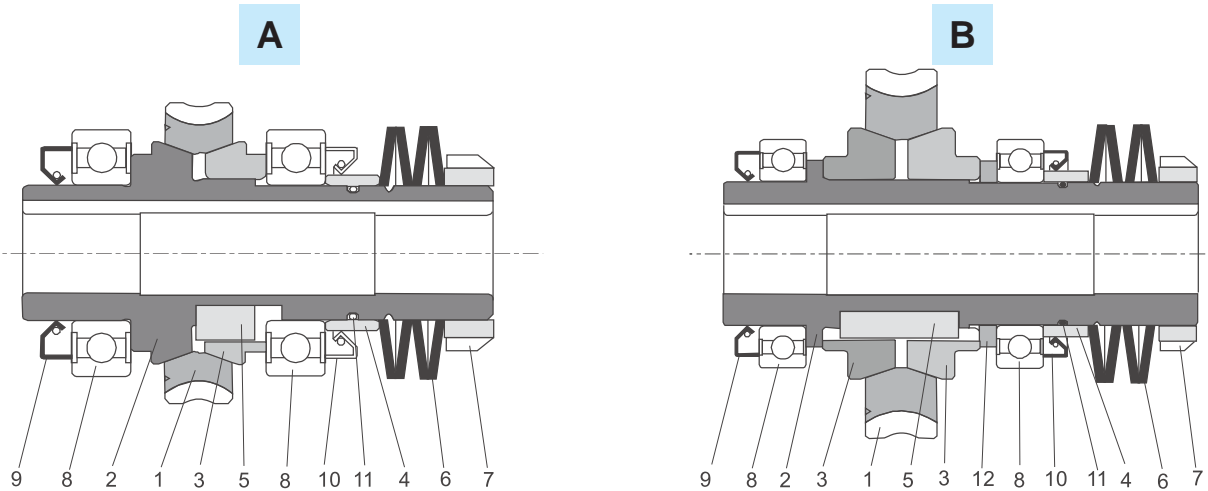
	IN X..P - K..P	KIT	OUT XC - KC
30/30	X30 KC30	KIT 30/30 (2850002010)	30/9
30/40		KIT 30/40 (2850002013)	40/11
30/50		KIT 30/50 (2850002016)	50/14
30/63		KIT 30/63 (2850002019)	63/19
40/63	X40 KC40	KIT 40/63 (2850002028)	63/19
40/75		KIT 40/75-90 (2850002031)	75/24
40/90			90/24
50/75	X50 KC50	KIT 50/75-90 (2850002034)	75/24
50/90		KIT 50/110 (2850002049)	90/24
50/110			110/28
63/110	X63 KC63	KIT 63/110-130 (2850002052)	110/28
63/130	X63 KC63	KIT 63/110-130 (2850002052)	110/28

X - H - K - KX - XX - KK

Limitatore di coppia cavo passante

Torque limiter with through hollow shaft

Drehmomentbegrenzer mit durchgehende Hohlwelle



A			B				
			X - H - K				
30 (LD - LS)	40 (LD - LS)	50 (LD - LS)	63 (LD - LS)	75 (LD - LS)	90 (LD - LS)	110 (LD - LS)	130 (LD - LS)
			KX - XX - KK				
30/30 (L1-LD-LS) 30/40 (L1) 30/50 (L1) 30/63 (L1)	30/40 (LD - LS) 40/63 (L1) 40/75 (L1) 40/90 (L1)	30/50 (LD - LS) 50/75 (L1) 50/90 (L1) 50/110 (L1)	30/63 (LD - LS) 40/63 (LD - LS) 63/110 (L1)	40/75 (LD - LS) 50/75 (LD - LS)	40/90 (LD - LS) 50/90 (LD - LS)	50/110 (LD - LS) 63/110 (LD - LS)	63/130 (LD - LS)
1	Corona in bronzo / Bronze wheel / Bronzerad /						
2	Albero cavo limitatore / Hollow shaft torque limiter / Rutschkupplungs-Hohlwelle						
3	Anello di frizione / Friction ring / Reibring						
4	Distanziale molle / Washers' distance ring / Federdistanzring						
5	Linguetta / key / Passfeder						
	8x7x10AB	10x8x13AB	12x8x18AB	12x8x40A	16x10x40A	16x10x50A	18x11x60A
6	Molle a tazza / Belleville washers / Tellerfeder						
7	Ghiera / Metal ring / Metall Ring						
8	6005 25x47x12	6006 30x55x13	6008 40x68x15	6008 40x68x15	6010 50x80x16	6010 50x80x16	6012 60x95x18
9	25x40x7	30x47x7	40x62x8	40x62x8	50x72x8	50x72x8	60x85x8
10	30x40x5	35x47x7	48x62x8	48x62x8	58x72x8	58x72x8	70x85x8
11	OR2087 21.95x1.78	OR2106 26.7x1.78	OR 36.27x1.78	OR 36.27x1.78	OR2187 47.37x1.78	OR2187 47.37x1.78	OR2225 56.87x1.78
12	—		Distanziale / Spacer / Abstandshülse				

